



Catalog No.	Replacement Parts	Parts Breakout Illus. No.
63858	Insert Blade Set	Illustration No.
	Two Insert Blades	2
	Six hex screws for insert blades	3
	Fastener	7
	Adjusting nut for fastener	8
	Nut for fastener	9
	Hex wrench for insert blade screws	Not shown
63852	Fixed Blade Set	Illustration No.
	Fixed Blade	1
	One Insert Blade	2
	Three hex screws for insert blade	3
	Fastener	7
	Adjusting nut for fastener	8
	Nut for fastener	9
	Two Snap rings	22
	Grooved fastener - fixed blade	16
63851	Moveable Blade Set	Illustration No.
	Moveable blade	21
	One Insert Blade	2
	Three hex screws for insert blade	3
	Fastener	7
	Adjusting nut for fastener	8
	Nut for fastener	9
63854	Moveable handle assembly	Illustration No.
	Moveable handle assembly	19
	Grooved fastener - pawl	14
	Handle pivot pin	20
	Snap ring	22
63850	Fixed handle assembly	Illustration No.
	Fixed handle assembly	17
	Distance Plate	12
	Ratchet spring	5
	Six hex screws	3
	Distance Bolt	13
	Grooved fastener - fixed blade	16
63853	Ratchet Pawl Set	Illustration No.
	Stopper pawl	4
	Ratchet spring	5
	Grooved fastener - pawl	14
	Ratchet pawl	18
	Two Handle pivot pins	20
	Two Snap rings	22
63857	Spring Set	Illustration No.
	Spring Guide	10
	Spring	11
63856	Ratchet Release Plate Set	Illustration No.
	Grooved fastener - fixed blade	16
	Two Handle pivot pins	20
	Six Hex screws	3
	Two Snap rings	22
	Cover plate	15
	Distance Bolt	13
63859	Handle grip set	Illustration No.
	Fixed handle grip	23
	Moveable handle grip	24

CALL OUR CUSTOMER SERVICE DEPARTMENT AT 1-800-553-4676 FOR INFORMATION ON HOW TO OBTAIN A WRA TO RETURN THE 63800ACSR FOR REPAIR, OR CONTACT YOUR NEAREST DISTRIBUTOR FOR INFORMATION ON REPLACEMENT PARTS.